Stationary Electric Material Handlers



LIEBHERR

EP 934 C





Performance

These new electric Material Handlers have been designed to meet the specific needs of industrial handling. A wide range of equipment and uppercarriages optimized for long working radius provide the ideal answer to all the demands which arise in the industry.

The performance of the kinematic chain formed from components from our in-house production, combined with the power of the electric motor, maximize the performance of the machine when it comes to lifting power, precision, and speed of operation.

Reliability

Backed by more than 30 years experience in the construction of electric excavators, Liebherr designed the new EP 934 C, EP 944 C and EP 954 C with the aim of providing top performance whatever the challenge might be. The structure of the machine, using components from our own manufacture for the electric drive, has been completely rethought, and so moves away from simply being an adaptation of a diesel-engine machine.

Being intended for key functions in the organization of industrial sites, Liebherr electric Material Handlers provide a very high level of reliability. The service life of the hydraulic components has also been increased, thanks to the smoother movement of the electric drive.

The concept of the single actuator (one single electric motor for all the hydraulic functions) allows for the risk area associated with the low voltage at the electric cabinate has reduced even further.

Comfort

Helping the operator to concentrate on his work and get the best out of his machine is achieved by providing a comfortable driving position, good visibility, and a highly ergonomic layout of the controls. The new electric Material Handlers offer the same level of comfort as on the mobile excavators (arrangement of the controls, driver's seat, climate control, large window areas, etc.). The electric motor system adds a further layer of comfort thanks to the low noise emissions and absence of vibration.

For Liebherr, comfort also means ease of daily maintenance of the machine in terms of access to the service and inspection points, so as to minimize downtime.

Economy

Investing in the acquisition of an electric Material Handler is a great long-term advantage. Constant increases in the costs of conventional energy sources are pushing up operating charges, and reducing profit margins considerably. Environmental criteria, in particular CO₂ emissions, are also playing a constantly greater part in the choice of power systems and working methods. With the electric drive, Liebherr offers an economical alternative to conventional diesel-engine machines, and a solution with real respect for the environment.



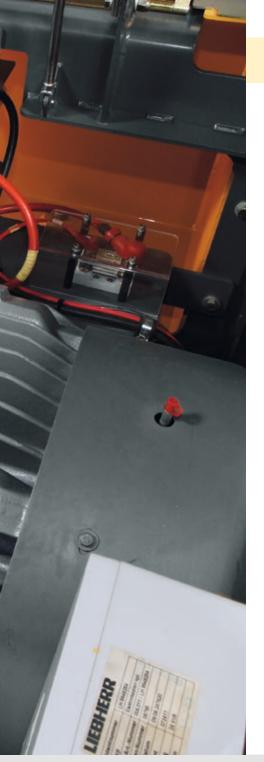




Ideal balance between power, speed, and precision

- When it comes to handling metals, timber, or any other application, a wide choice of equipment in a broad range of configurations means that the most varied demands can always be met by specific solutions
- Optimization of the Material Handlers goes well beyond just the choice of equipment. It even includes the adjustment of the hydraulics to meet the needs of the site and of the operator





Performance

These new electric Material Handlers have been designed to meet the specific needs of industrial handling. A wide range of equipment and uppercarriages optimized for a long operating radius provide the ideal answer to all the demands which arise in the industry.

The performance of the kinematic chain, formed from components from our own in-house production, combined with the power of the electric motor, maximize the performance of the Material handlers when it comes to lifting power, precision, and speed of operation.

Great lifting power

Thanks to the optimised rear offset and the broach kinematics of the equipment, the design concept of the new uppercarriages means they can operate at exceptional outreach whilst guaranteeing a good balance of forces and better absorption of mechanical stresses.

Excellent Working Radius

Tough and designed for the most demanding of applications, Liebherr equipment systems are the perfect answer to every requirement when it comes to lifting power and range of outreach. Components are optimised by the finite element calculation method.

Fast work cycles

The EP 934 C, EP 944 C and EP 954 C electric excavators are fitted with the Liebherr Torque Control system. The hydraulic guidance system on the excavator operates as a closed circuit, and does not affect the speed of movement of the equipment during the working cycle. The high torque and high oil delivery from the guide pump maximize the excavator rotation speed.

A two-pump hydraulic system allows for operating speeds to be reached which are unequalled anywhere. Regeneration on the circuits for the equipment allows for optimization of the hydraulic power available and minimizing response time to the operator's commands. This all results in a fluidity of movements which operators really appreciate.

Precision of work

The fine response of the hydraulic control allows for exceptional precision of work to be achieved at long outreach, which contributes to the comfort and convenience of the operator as well as achieving high performance results. Power is nothing without control.

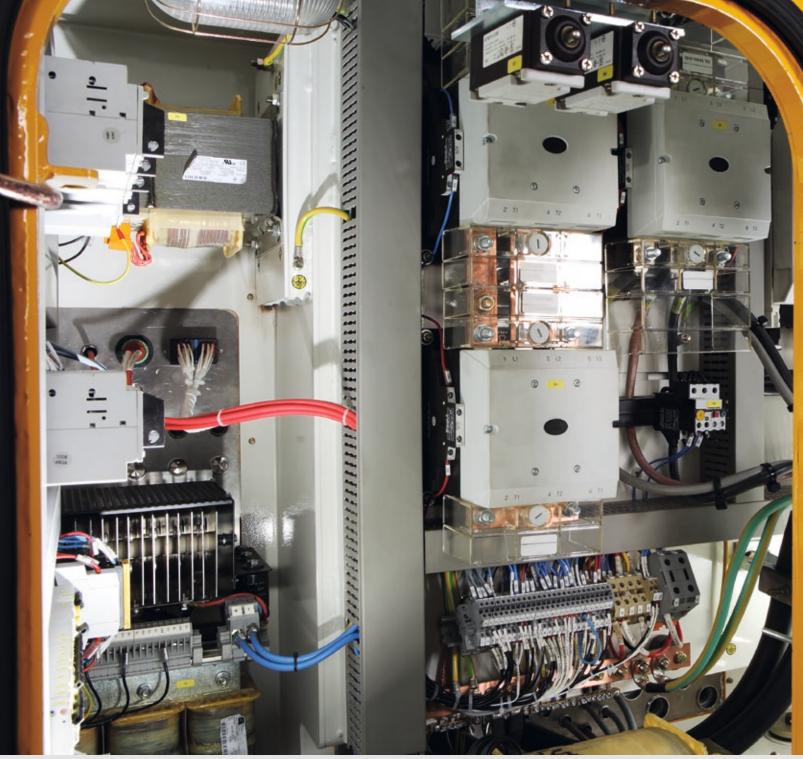
Distributor

- Fine response of hydraulic control for maximum working precision
- Immediate response to operator's commands
- Three-pump hydraulic system, one of which is a closed circuit dedicated to the slewing of the Material Handlers



Tough structure

- High strength steel sheet at points subject to severe stress, stands up to the most extreme demands
- Stable mounting of equipment
- Exceptional strength, even under intense loading





Reliability - Safety

- Automatic Power cut off if the cabinet doors are opened
- Automatic power cut off in the event of any anomalies (electric motor or its bearings overheating)
- Active safety on the transformers in the electric cabinet





Reliability

Backed by more than 30 years experience in the construction of electrically powered excavators, Liebherr designed the new EP 934 C, EP 944 C and EP 954 C with the aim of providing top performance whatever the challenge might be. The structure of the excavator, using components from our own manufacture for the electric drive, has been completely rethought, and so moves away from simply being an adaptation of the diesel-engine excavator.

Being intended for key functions in the organization of industrial sites, Liebherr electric Material Handlers provide a very high level of reliability. The service life of the hydraulic components has also been increased thanks to the smoother movement of the electric drive.

The concept of the single actuator (one single electric motor for all the hydraulic functions) allows for the risk area associated with the low voltage at the electric cabinet to be reduced even further.

Electrical system

Totally integrated into the structure of the uppercarriages and accommodated in a metal container, the electric cabinet provides a three-fold level of protection to the components of the electrical system:

- Mechanical (insulation from vibrations and from the possible impact of falling objects)
- Heat (maintains a constant temperature thanks to the heating resistors which prevent corrosion from condensation)
- Electrical earthing of the structure and disconnection from current is controlled from the cab by way of a motorised circuit-breaker.

Protected electric cabinet

The electric cabinet, like the rotating joint, provides IP55 class protection. A double filtration system (accessible from the outside) places the cabinet under pressure, which avoids any dust penetration and, with permanent ventilation, ensures the thermal balance of all the components.

Electric motor

Liebherr electric excavators are equipped with motors especially designed for really tough applications. The dimensions of the motor allow for the full power to be drawn from the kinematic chain, and so maximises the performance of the machine. The motor can resist a momentary overload of up to +25% of its rated capacities.

Protected against penetration by water and dust, its properties correspond to protection class IP55.

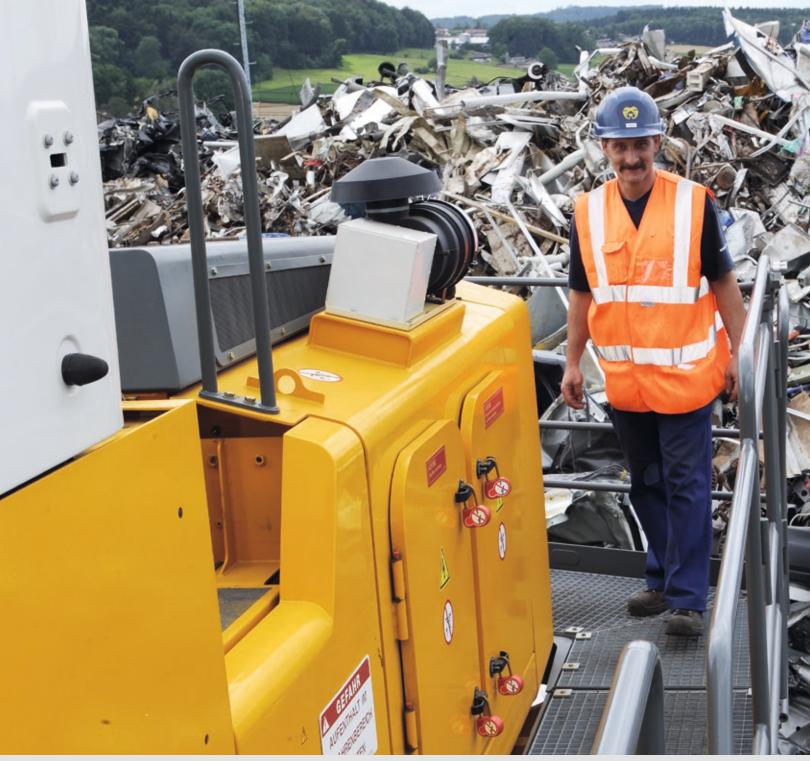
Cooling system

- Generous dimensions for high cooling capacity
- Vertical arrangement for increased efficiency and minimal incursion of foreign bodies
- Powered by a thermostatically regulated hydraulic motor
- Hinged to allow for complete cleaning
- Reversible actuation of the fan (without time limit) as option



Elastic base

- Complete range of elastic bases especially designed for each model
- Absorption of mechanical stresses (normally transferred to the chassis of an excavator) if mounted on a rigid structure (anchored metal body, concrete body)
- Protection for the machine (in particular the elements of the rotation assembly), as well as for the load-bearing structure, against the axial and radial forces generated by the operating dynamics





Cab with control panel

The command arrangement for putting the electrical system under voltage is progressive (3 functions) and the emergency stop button allows for the general cutting of the electric cabinet supply





Comfort

Helping the operator to concentrate on his work and get the best out of his machine is achieved by a driving position which provides comfort, good visibility, and a highly ergonomic layout of the controls. The new electric Material handlers offer the same level of comfort as on the mobile excavators (arrangement of the controls, driver's seat, climate control, large window areas, etc.). The electric motor system adds a further layer of comfort thanks to the low noise emissions and absence of vibration.

For Liebherr, comfort also means ease of daily maintenance of the machine in terms of access to the service and inspection points, so as to minimize downtime.

Driving position

Mounted as standard on a fixed platform of 3.11 ft (6.7 ft or hydraulic platform on request), the new cab on the electric excavators meets all safety standards in force (24 V supply in the operator's compartment), comfort, panoramic visibility, and ergonomic arrangement of the controls for perfect control of the machine.

Wide walkway with safety rail

Arranged on the upperdeck, combines safety and convenience for accessing all the maintenance points on the machine. Access to the lower structure (metallic base, concrete pedestal, chassis) can be tailormade depending on the type of installation.

Low noise emissions

Liebherr electric excavators are really quiet in operation. Their measured acoustic level is from 4 to 5 dB lower than an equivalent diesel-engine version. The level of noise intensity from a Liebherr electric excavator represents less than a third of the noise

generated by a diesel-engine unit.

Carbon gas emission

Zero grams of CO₂ emitted per tonne of product handled!

Climate control entirely automatic

- Automatic climate control ensures a level of comfort similar to a private car
- Two sensors for precise temperature regulation
- · Ventilation flaps can be adjusted at the touch of a button
- · Rapid demisting and defrosting of the windscreen thanks to the "reheat" function



Easy maintenanc

- Optimum placement of components on the uppercarriage
- Wide service walkway
- Easy access to service points thanks to grouping together of inspection points
- Downtimes reduced to the minimum

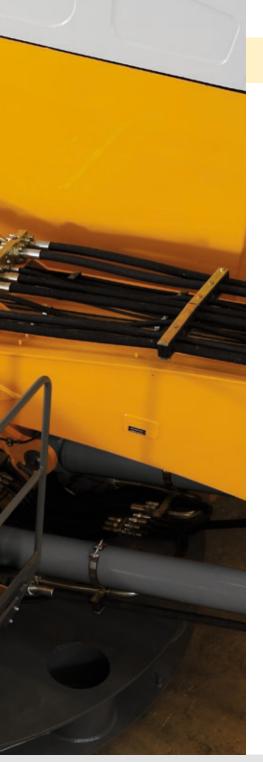




Wide range of solutions

- Modular arrangement for rapid changeover
- Liebherr quick-coupling system, mechanical and hydraulic, for efficient equipment changeover
- Quick-coupling arrangement for hydraulic lines (Multi-Coupler)
- Complete range of grapples
- Range of different wood grapples and grab buckets from Liebherr





Economy

Investing in the acquisition of an electric excavator is a great long-term advantage. Constant increases in the costs of conventional energy sources are pushing up operating charges, and reducing profit margins considerably. Environmental criteria, in particular CO_2 emissions, are also playing a constantly greater part in the choice of power systems and working methods. With the electric drive, Liebherr offers an economical alternative to conventional diesel-engine machines, and a solution with real respect for the environment.

Flexibility and versatility

Liebherr electric Material Handlers are multi-tasking machines. With a wide range of tools, which can be combined with Liebherr quick-coupling systems, they can create a degree of flexibility and versatility which has no comparison anywhere.

Energy costs cut

The energy yield from an electric motor is greater than that of a diesel-engine. Delivering the same kW output in hydraulic power costs three to five times less with an electric excavator than with a dieselengine unit. Liebherr excavators deliver the full power from their kinematic chain and at a lot less cost.

Increased service life

The smooth actuation of the electric drive and the reliability of Liebherr hydraulic components mean that the maintenance costs of the excavator can be reduced considerably.

The absence of vibrations and variations in output from a motor, which operates on a torque principle and at constant output, means that the stress on the kinematic chain can be reduced and the optional pre-heating of the hydraulic system allows for the hydraulic oil to be kept at an optimum temperature right from the start.

Maximum availability

The costs associated with maintenance operations are reduced to a minimum, and that also cuts downtimes. The electric motor does not require any maintenance beyond lubrication of the bearings every 3,000 hours. No filters (air, oil) to be changed and no draining of engine oil throughout the entire service life of the machine.

Kinematic chain made by Liebherr

- Constant provision of power for the kinematic chain
- Reduced wear of hydraulic components
- Optimum exploitation of the hydraulic power potential of the system



Battery

- Zero Grams emission of CO₂
- High yields
- Reduced costs
- Environmentally friendly

Technical Data



Electric Motor

Motor	asynchronous three-phase, cage rotor enclosed in cast iron envelope, special Liebherr design
Power rating	
(as per CEI 34-1)	. 215 hp (160 kW) at 1,489 rpm
Rated voltage	. 400 V – 50 Hz*
Number of poles	. 4
Design type	horizontal axle B35
	axle height 12"
	painting: RAL 7031
Standard degree of protection _	IP55 – steel flange FF600
Insulation	class F, thermal loading: Class B,
	ambient temperature 104 °F
Starter star/delta	

Heat protection for windings Heat protection for bearings

Anti-condensation heating system resistors



Electric System

The 400 V electrical cabinet provides a degree of protection to IP55. This houses the following components:

- Main motorised isolator, controlled from the cab
- Star/delta starter for motor
- Outlets for supplying auxiliary elements: heating, climate control
- Various heat protection devices
- Resistors for controlling the temperature of the cabinet
- Booster pump integrated in the cabinet: cabinet air filtered (option)
- Transformers rectifier for 24 V control circuit
- Motor protection attachment
- Auxiliary batteries: 2 x 135 Ah/12 V: secured functions: lighting for excavator/ attachment position (option)



Hydraulic System

Hydraulic pumps	tura Liabbarra auraab mlata mumana usith variabla
for the attachment	_ two Liebherr swash plate pumps with variable output
Max. flow	
Max. pressure	_ 5,076 psi
Pump regulation	electro-hydraulic, with electronic regulation by power limit, minimum pump flow at max. pres-
	sure, distribution of oil to different receptor com- ponents proportional to demand
Hydraulic pump	ponente proportional le domaile
	reversible swash plate pump, in closed circuit
Max. flow	_ 45 gpm
Max. pressure	_ 5,366 psi
Hydraulic tank	_ 89.8 gal
Hydraulic system	_ 145.3 gal
Filtration	_ filter in the return circuit, with integrated fine filter
0	elements (5 µm)
Cooling	radiator equipped with hydrostatic drive fan for
	cooling the hydraulic oil and climate control
Lighborr Tool Control	condenser _ 10 flow rates and pressures adjustable as option
LIEDHER TOOL CONTROL	for optional accessories



Hydraulic Controls

	with the aid of hydraulic distributors with inte-
Flow summation	grated safety valves to boom stick and stick
Closed-loop circuit	for uppercarriage swing drive mechanism
Control	
Attachment and swing	proportional by handling element in cross operati-
	on
Travel	 proportional by pedals or by lever
	- speed pre-selection
Additional functions	proportional by pedals or by toggle switch

^{*} Other voltages and frequencies possible on request.



Swing Drive

Drive by	hydraulic swash plate motor with integrated brake valves
Transmission	Liebherr compact planetary reduction gear
	Liebherr, sealed single race ball bearing swing
	ring, internal teeth
Swing speed	_ 0 - 9.4 rpm, stepless
Swing torque	_ 59,794 lbf ft
Holding brake	_ oil-bath disk brake (negative action)
	pedal controlled positioning brake



Operator's Cab

_	
Cab	- single shell concept with shaped profiles, resiliently mounted, sound insulated, tinted windows. Front window can be folded away under roof, door with sliding window
Operator's seat	shock absorbing suspension, adjustable to operator's weight, 6-way adjustable seat
Controls	integrated into adjustable seat consoles
Monitoring	_ menu driven digital display of current operating
	conditions. Automatic monitoring, display, warning (audible and visual signal) and saving of machine malfunction data, such as overheating of windings, motor bearings, or low hydraulic oil level
Climate control	standard climate control system, combined cooler/heater, additional dust filter in the outside/fresh air circuit
Noise emission ISO 6396 2000/14/EC	L _{pA} (inside cab) = 66 dB(A) L _{WA} (surround noise) = 102 dB(A)



Resilient Suspension

The resilient suspension consists of 12 resilient contact blocks. Its main function is to absorb the shocks and vibrations resulting from the movement of the exca-

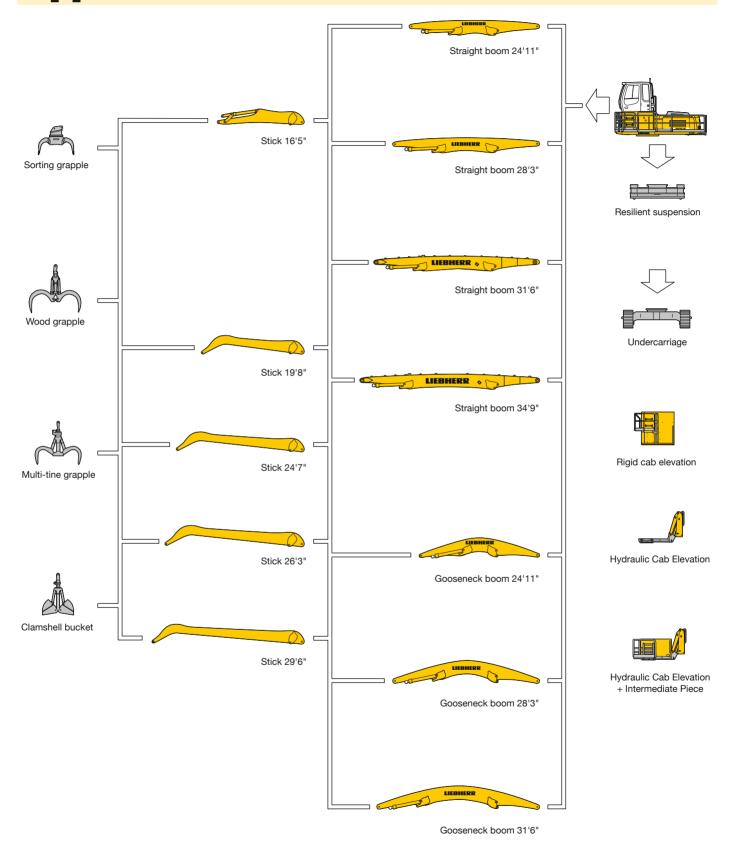
An electrical rotating joint is integrated into the resilient suspension and allows the electrical supply to the excavator to be assured. This meets the sealing requirements of IP55.



Attachment

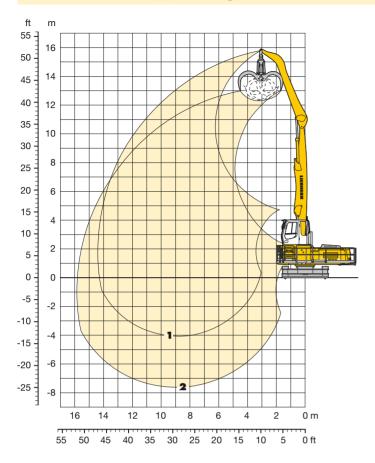
Type	. high-strength steel for extreme stresses. Bearings
	designed for optimum distribution of stresses
	Liebherr cylinders with end-of-travel shock
	absorbing, fitted with guide and sealing joints
Pivots	sealed, low maintenance
Lubrication	centralised semi-automatic Liebherr lubrication
	system
VarioLiftPlus	variable boom mounting positions for optimized
	lift capacities

The right attachment for every application



Industrial Attachment

with Industrial-Type Straight Boom 28'3"



Attachment Envelope

Kinematic variants 3A/3B

- 1 with industrial stick 19'8" (3B)
- 2 with industrial stick 19'8" and grapple model 65 (3B)

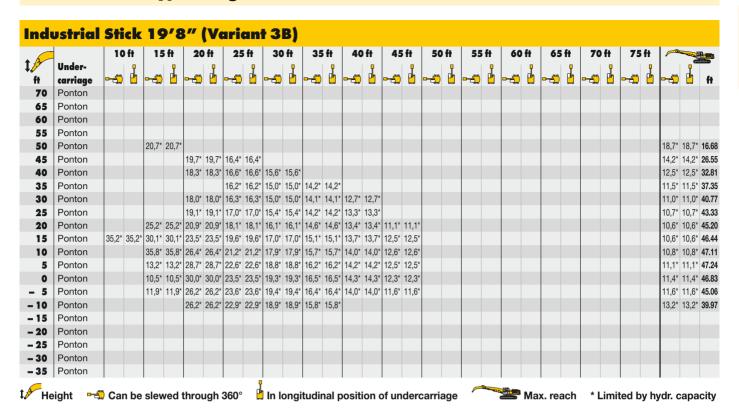
Operating Weight

Operating weight includes basic machine with rigid cab elevation 3'11", counterweight 16,500 lb, handrails, industrial-type straight boom 28'3", industrial stick 19'8" and grapple model 70 C with 5 semi-closed tines 0.78 yd³.

Weight 84,000 lb

Lift Capacities

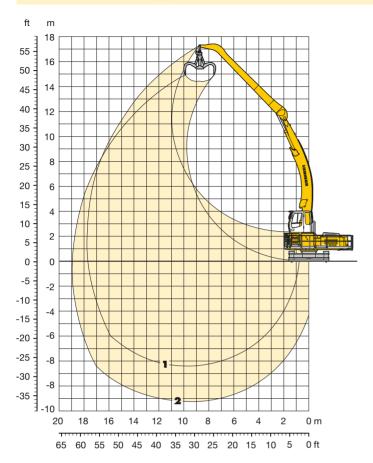
with Industrial-Type Straight Boom 28'3"



The lift capacities are stated in lb x 1,000 on the lifting gear's stick tip, and can be lifted 360°.

Industrial Attachment

with Industrial-Type Gooseneck Boom 31'6"



Attachment Envelope

Kinematic variants 3C/3D

- with industrial stick 29'6" (3D)
- 2 with industrial stick 29'6" and grapple model 65 (3D)

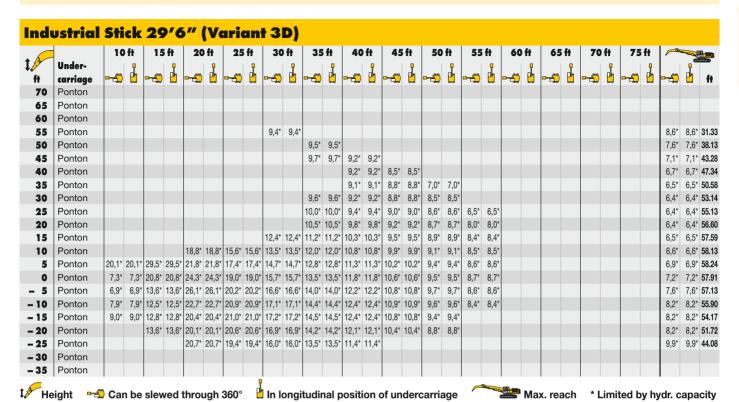
Operating Weight

Operating weight includes basic machine with rigid cab elevation 3'11", counterweight 16,500 lb, handrails, industrial-type gooseneck boom 31'6", industrial stick 29'6" and grapple model 65 with 5 semi-closed tines 0.78 yd3.

Weight 86,200 lb

Lift Capacities

with Industrial-Type Gooseneck Boom 31'6"



The lift capacities are stated in lb x 1,000 on the lifting gear's stick tip, and can be lifted 360°.

Technical Data



Electric Motor

Motor	asynchronous three-phase. cage rotor enclosed in cast iron envelope. special Liebherr design
Power rating	
(as per CEI 34-1)	- 268 hp (200 kW) at 1,485 rpm
Rated voltage	- 400 V – 50 Hz*
Number of poles	_4
Form of construction	horizontal axis B35
	axle height 12"
	painting: RAL 7031
Standard degree of protection _	IP55 – steel flange FF600
Insulation	class F, thermal loading: Class B,
	ambient temperature 104 °F
Starter star/delta	•

Starter star/delta Heat protection for windings Heat protection for bearings

Anti-condensation heating system resistors



Electric System

The 400 V electrical cabinet provides a degree of protection to IP55. This houses the following components:

- Main motorised isolator, controlled from the cab
- Star/delta starter for motor
- Outlets for supplying auxiliary elements: heating, climate control
- Various heat protection devices
- Resistors for controlling the temperature of the cabinet
- Booster pump integrated in the cabinet: cabinet air filtered (option)
- Transformers rectifier for 24 V control circuit
- Motor protection attachment
- Auxiliary batteries: 2 x 135 Ah/12 V: secured functions: lighting for excavator/ attachment position (option)



Hydraulic System

Hydraulic pumps	
for the attachment	_ two Liebherr swash plate pumps with variable
	output
Max. flow	
Max. pressure	
Pump regulation	_ electro-hydraulic, with electronic regulation by
	power limit, minimum pump flow at max. pres-
	sure, distribution of oil to different receptor com-
	ponents proportional to demand
Hydraulic pump	
	_ reversible swash plate pump, in closed circuit
Max. flow	
Max. pressure	
Hydraulic tank	
Hydraulic system	_ 187,6 gal
Filtration	_2 filters in the return circuit, with integrated fine
	filter elements (5 μm)
Cooling	_ radiator equipped with hydrostatic drive fan for
	cooling the hydraulic oil and climate control
	condenser
Liebherr Tool Control	_ 10 flow rates and pressures adjustable as option
	for optional accessories



Hydraulic Controls

	th the aid of hydraulic distributors with inte- ated safety valves
Flow summation to	
Closed-loop circuit for	r uppercarriage swing drive mechanism
Control	
Attachment and swing pr	oportional by handling element in cross operati-
or	1
	proportional by pedals or by lever
	speed pre-selection
Additional functionspr	oportional by pedals or by toggle switch

^{*} Other voltages and frequencies possible on request.



Swing Drive

Drive by	hydraulic swash plate motor with integrated brake valves
Transmission	Liebherr compact planetary reduction gear
Swing ring	Liebherr, sealed single race ball bearing swing
	ring, internal teeth
Swing speed	_ 0 - 7.9 rpm, stepless
Swing torque	
Holding brake	oil-bath disk brake (negative action)
Option	pedal controlled positioning brake



Operator's Cab

Cab	 single shell concept with shaped profiles, resiliently mounted, sound insulated, tinted windows, Front window can be folded away under roof, door with sliding window
Operator's seat	 shock absorbing suspension. adjustable to operator's weight. 6-way adjustable seat
Controls	_ integrated into adjustable seat consoles
Monitoring	_ menu driven digital display of current operating
	conditions. Automatic monitoring, display, warning (audible and visual signal) and saving of machine malfunction data, such as overheating of windings, motor bearings, or low hydraulic oil level
Climate control	_ standard climate control system. combined cooler/heater, additional dust filter in the outside/ fresh air circuit
Noise emission ISO 6396 2000/14/EC	L _{pA} (inside cab) = 65 dB(A) L _{WA} (surround noise) = 103 dB(A)



Resilient Suspension

The resilient suspension consists of 12 resilient contact blocks. Its main function is to absorb the shocks and vibrations resulting from the movement of the exca-

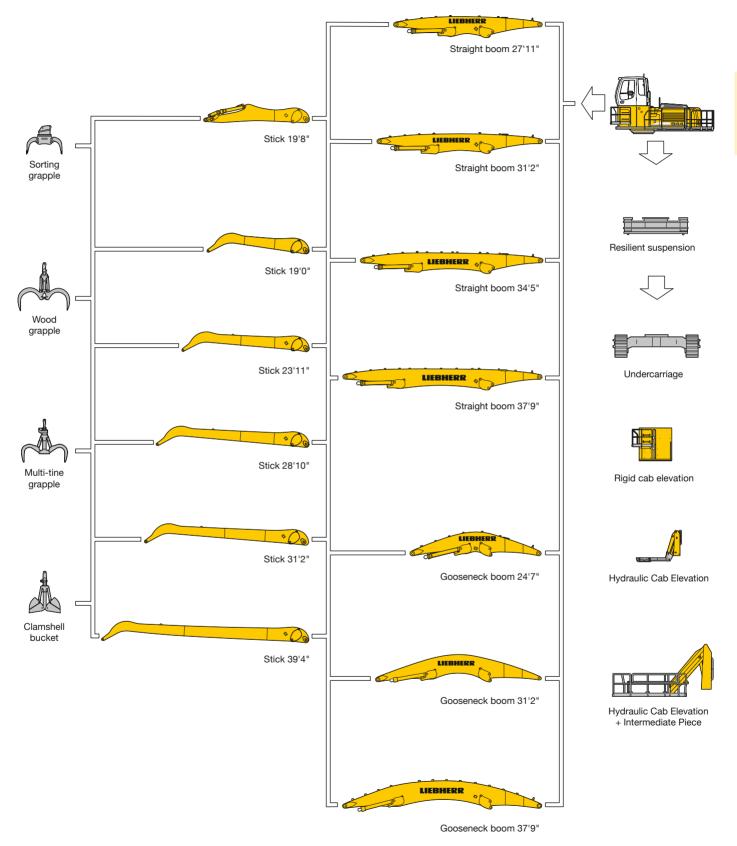
An electrical rotating joint is integrated into the resilient suspension and allows the electrical supply to the excavator to be assured. This meets the sealing requirements of IP55.



Attachment

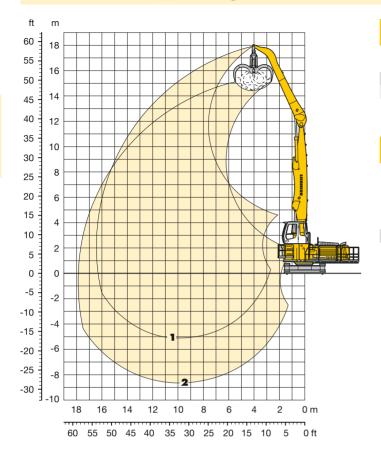
Type	. high-strength steel for extreme stresses. Bearing:
	designed for optimum distribution of stresses.
Hydraulic cylinders	Liebherr cylinders with end-of-travel shock
	absorbing, fitted with guide and sealing joints
Pivots	sealed, low maintenance
Lubrication	centralised semi-automatic Liebherr lubrication
	system
VarioLiftPlus	variable boom mounting positions for optimized
	lift capacities

The right attachment for every application



Industrial Attachment

with Industrial-Type Straight Boom 31'2"



Attachment Envelope

Kinematic variants 3A/3B

- with industrial stick 23'11" (3B)
- 2 with industrial stick 23'11" and grapple model 70 C (3B)

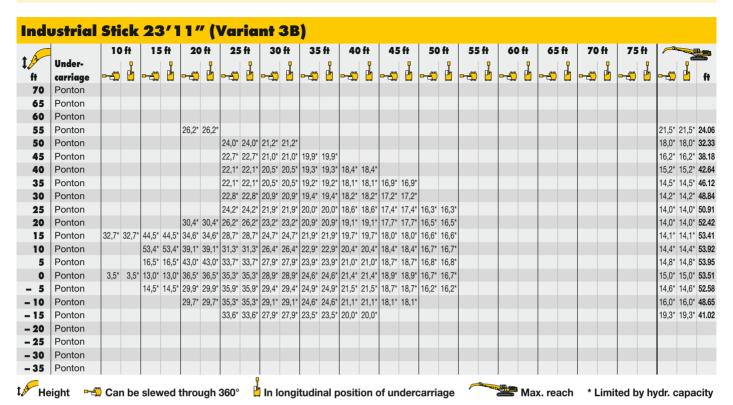
Operating Weight

Operating weight includes basic machine with rigid cab elevation 3'11", counterweight 24,250 lb, handrails, industrial-type straight boom 31'2", industrial stick 23'11" and grapple model 70 C with 5 semi-closed tines 1.44 yd³.

Weight

Lift Capacities

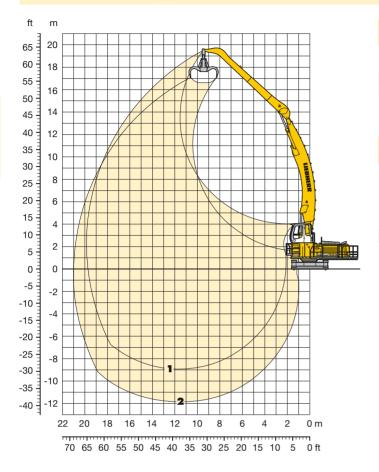
with Industrial-Type Straight Boom 31'2"



The lift capacities are stated in lb x 1,000 on the lifting gear's stick tip, and can be lifted 360°.

Industrial Attachment

with Industrial-Type Gooseneck Boom 37'9"



Attachment Envelope

Kinematic variants 3C/3D

- with industrial stick 39'4" (3D)
- 2 with industrial stick 39'4" and grapple model 70 C (3D)

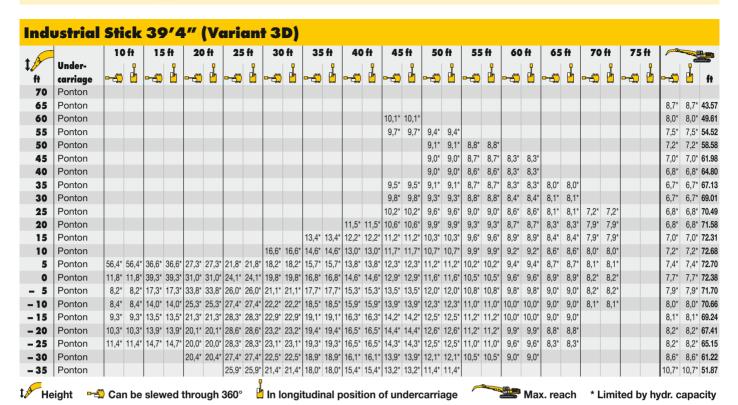
Operating Weight

Operating weight includes basic machine with rigid cab elevation 3'11", counterweight 24,250 lb, handrails, industrial-type gooseneck boom 37'9", industrial stick 39'4" and grapple model 70 C with 5 semi-closed tines 1.44 yd3.

114,420 lb Weight

Lift Capacities

with Industrial-Type Gooseneck Boom 37'9"



The lift capacities are stated in lb x 1,000 on the lifting gear's stick tip, and can be lifted 360°.

Technical Data



Electric Motor

Motor	asynchronous three-phase, cage rotor enclosed in cast iron envelope, special Liebherr design
Power rating	in eact iron envelope, openial Electricit design
(as per CEI 34-1)	. 335 hp (250 kW) at 1.489 rpm
Rated voltage	
Number of poles	_ 4
Design type	horizontal axle B35
	axle height 12"
	painting: RAL 7031
Standard degree of protection _	IP55 – steel flange FF600
Insulation	class F, thermal loading: Class B,
	ambient temperature 104 °F
Starter star/delta	

Heat protection for windings Heat protection for bearings

Anti-condensation heating system resistors



Electric System

The 400 V electrical cabinet provides a degree of protection to IP55. This houses the following components:

- Main motorised isolator, controlled from the cab
- Star/delta starter for motor
- Outlets for supplying auxiliary elements: heating, climate control
- Various heat protection devices
- Resistors for controlling the temperature of the cabinet
- Booster pump integrated in the cabinet: cabinet air filtered (option)
- Transformers rectifier for 24 V control circuit
- Motor protection attachment
- Auxiliary batteries: 2 x 135 Ah/12 V: secured functions: lighting for excavator/ attachment position (option)



Hydraulic System

Hydraulic pumps	
for the attachment	two Liebherr swash plate pumps with variable
Max. flow Max. pressure Pump regulation	5,366 psi electro-hydraulic, with electronic regulation by power limit, minimum pump flow at max. pressure, distribution of oil to different receptor com-
Displace Barrers	ponents proportional to demand
Hydraulic pump	
	reversible swash plate pump, in closed circuit
Max. flow	_ 54 gpm
Max. pressure	_ 5,366 psi
Hydraulic tank	
Hydraulic system	
	_ 2 filters in the return circuit, with integrated fine
1 III 411011	filter elements (5 µm)
Cooling	radiator equipped with hydrostatic drive fan for cooling the hydraulic oil and climate control
	condenser
Liebherr Tool Control	_ 10 flow rates and pressures adjustable as option
	for optional accessories



Hydraulic Controls

	e aid of hydraulic distributors with inte- safety valves
Flow summation to boo	m stick and stick
Closed-loop circuit for upp	percarriage swing drive mechanism
Control	
Attachment and swing propor	tional by handling element in cross operati-
on	
Travel – prop	
- spee	d pre-selection
Additional functions propor	tional by pedals or by toggle switch

^{*} Other voltages and frequencies possible on request.



Swing Drive

Drive by	hydraulic swash plate motor with integrated brake valves
Transmission	Liebherr compact planetary reduction gear
Swing ring	Liebherr, sealed single race ball bearing swing
	ring, internal teeth
Swing speed	0 – 5.6 rpm, stepless
Swing torque	123,343 lbf ft
Holding brake	oil-bath disk brake (negative action)
Option	pedal controlled positioning brake



Operator's Cab

_	
Cab	 single shell concept with shaped profiles, resiliently mounted, sound insulated, tinted windows. Front window can be folded away under roof, door with sliding window
Operator's seat	shock absorbing suspension, adjustable to operator's weight, 6-way adjustable seat
Controls	integrated into adjustable seat consoles
Monitoring	_ menu driven digital display of current operating
·	conditions. Automatic monitoring, display, warning (audible and visual signal) and saving of machine malfunction data, such as overheating of windings, motor bearings, or low hydraulic oil level
Climate control.	_ standard climate control system. combined cooler/heater, additional dust filter in the outside/ fresh air circuit
Noise emission	noon an onoun
ISO 6396 2000/14/EC	$_{\rm L_{pA}}$ (inside cab) = 67 dB(A) $_{\rm L_{WA}}$ (surround noise) = 105 dB(A)



Resilient Suspension

The resilient suspension consists of 15 resilient contact blocks. Its main function is to absorb the shocks and vibrations resulting from the movement of the exca-

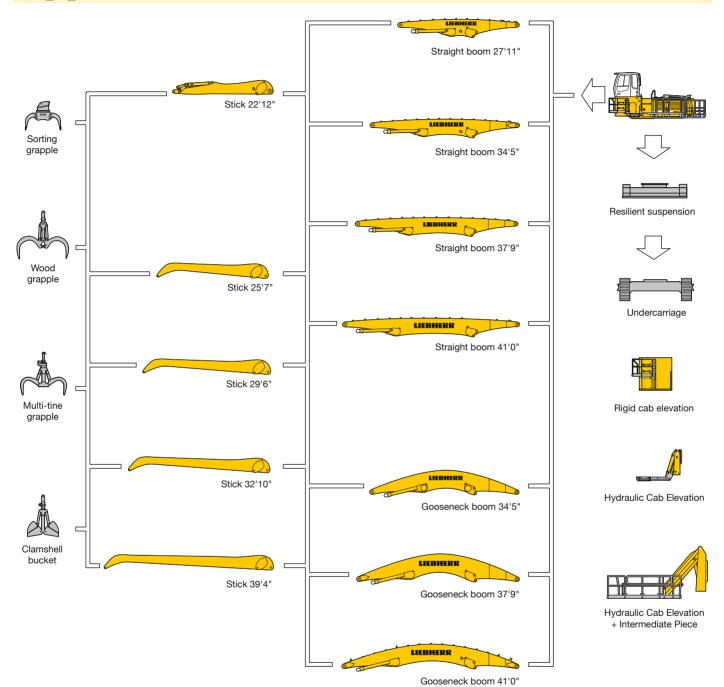
An electrical rotating joint is integrated into the resilient suspension and allows the electrical supply to the excavator to be assured. This meets the sealing requirements of IP55.



Attachment

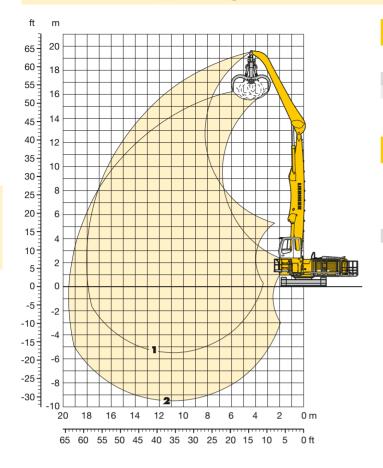
Type	high-strength steel for extreme stresses. Bearing:
	designed for optimum distribution of stresses
	Liebherr cylinders with end-of-travel shock
	absorbing, fitted with guide and sealing joints
Pivots	sealed, low maintenance
Lubrication	centralised semi-automatic Liebherr lubrication
	system
VarioLiftPlus	variable boom mounting positions for optimized
	lift capacities

The right attachment for every application



Industrial Attachment

with Industrial-Type Straight Boom 34'5"



Attachment Envelope

Kinematic variants 3A/3B

- 1 with industrial stick 25'7" (3B)
- 2 with industrial stick 25'7" and grapple model 72 C (3B)

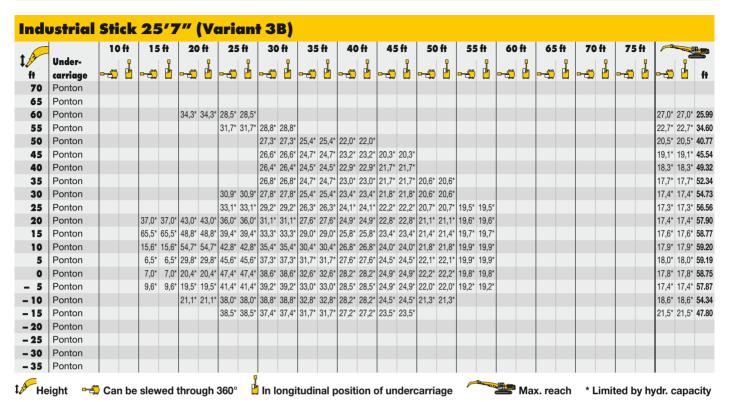
Operating Weight

Operating weight includes basic machine with rigid cab elevation 3'11", counterweight 31,970 lb, handrails, industrial-type straight boom 34'5", industrial stick 25'7" and grapple model 72 C with 5 semi-closed tines 1.83 yd3.

Weight

Lift Capacities

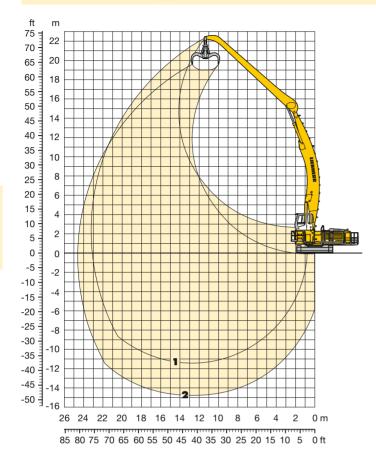
with Industrial-Type Straight Boom 34'5"



The lift capacities are stated in lb x 1,000 on the lifting gear's stick tip, and can be lifted 360°.

Industrial Attachment

with Industrial-Type Gooseneck Boom 41'



Attachment Envelope

Kinematic variants 3C/3D

- with industrial stick 39'4" (3D)
- 2 with industrial stick 39'4" and grapple model 72 C (3D)

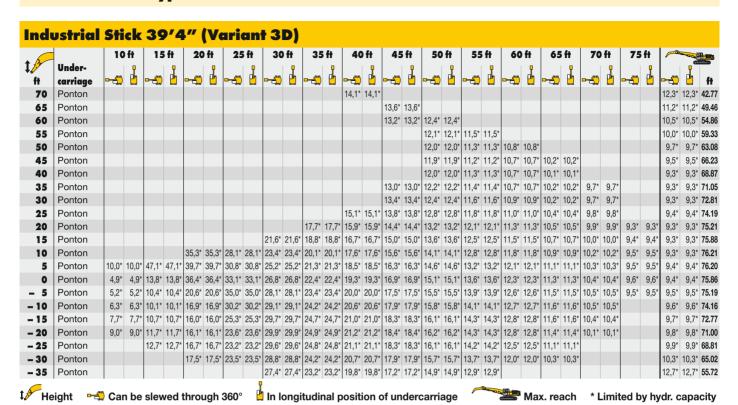
Operating Weight

Operating weight includes basic machine with rigid cab elevation 3'11", counterweight 31,970 lb, handrails, industrial-type gooseneck boom 41', industrial stick 39'4" and grapple model 72 C with 5 semi-closed tines 1.83 yd3.

Weight

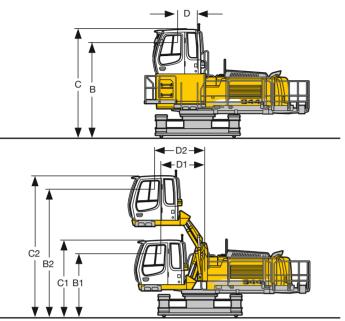
Lift Capacities

with Industrial-Type Gooseneck Boom 41'



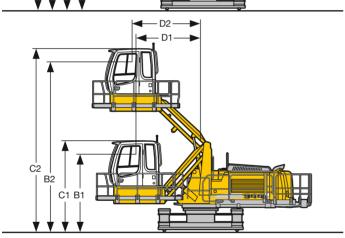
The lift capacities are stated in lb x 1,000 on the lifting gear's stick tip, and can be lifted 360°.

Choice of Cab Elevation and Cab Protection

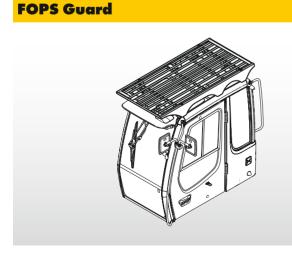


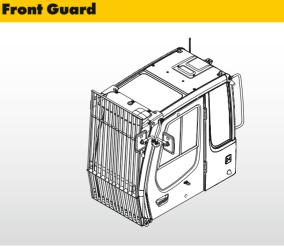
Rigid Cab Elevation								
	934	944	954	934	944	954		
	ft in	ft in						
Height	3'11"	3'11"	3'11"	6' 7"	6' 7"	6'7"		
В	11' 7"	11' 9"	11'10"	14' 3"	14' 4"	14'5"		
С	13' 3"	13' 4"	13' 5"	15'11"	15'12"	16'1"		
D	2' 2"	2' 6"	3' 8"	2' 2"	2' 6"	3'8"		

Hydraulic Cab Elevation									
	934	944	954						
	ft in	ft in	ft in						
B1	7'8"	7' 9"	7' 9"						
B2	15'11"	15'12"	15'12"						
C1	9' 4"	9' 5"	9' 5"						
C2	17' 6"	17' 7"	17' 7"						
D1	4'10"	4' 9"	4' 9"						
D2	5' 8"	5' 7"	5' 7"						

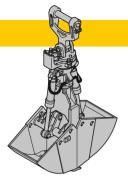


Hydraulic Cab Elevation Parallelogram + Intermediate Piece 1'8" 954 934 ft in ft in ft in B1 8'10" 9' 5" 9' 6" B2 20' " 21' 2" 11' 2" C1 10' 6" 11' C2 21' 8" 22'10" 22'11" 8' 2" D1 7'10" 9' 6" D2 7'10" 8' 6" 9' 9"





Variety of Tools



Shells for Loose Material	Clam	shell Model 20 B		Shells for loose material with cutting edge (without teeth)
Cutting width of shells	ft in	3'3"	3'11"	5'3"
Capacity	yd ³	1.70	1.96	2.62
For loose material, specific weight up to	lb/yd3	2,528	2,528	2,528
Weight	lb	2,987	3,120	3,417



Multiple Tine Grapples					open tines		semi-closed tines		closed tines			
	Grapple Model 65 (5 tines)	Capacity Weight	,	0.52 2,535	0.78 2,712		0.52 2,833	0.78 3,120		0.52 2,921		
	Grapple Model 70 C (5 tines)	Capacity Weight	,	1.05 3,274	1.44 3,505		1.05 3,759	1.44 4,100		1.05 4,299	1.44 4,398	
	Grapple Model C (5 tines)	Capacity Weight	, .	1.83 5,400	2.09 5,512	2.35 5,622	1.83 6,283	2.09 6,393	2.35 6,504	1.83 6,504	2.09 6,724	2.35 6,724



Wood Grapple						
GM 20 B	Capacity Weight	,	1.70 3,691	1.96 3,801	2.75 4,299	
GM 22 C	Capacity Weight	,	2.62 5,181	3.27 5,622	3.92 6,724	
GMH 50	Capacity Weight	,	3.27 4.758	4.18 5.408		



Crane Hook with Suspension

Max. load	lb	27,558
Height with suspension	ft in	3'1"
Weight	lb	212



Electro Magnets with Suspension

Magnet information on request

For further information see color brochure "Add-on tools for material-handling technology". To operate a magnet the installation of a generator is required; please contact your Liebherr dealer or the factory for further information.

Equipment

Uppercarriage	
Junction box with active protection	•
Engine hood with pneumatic damping and mechanical stop	•
Lockable tool box	•
Handrails, non-slip surfaces	•
Complete tool set	•
Maintenance-free swing brake lock, integrated in the transmission	•
Sound insulation	•
Pedal controlled positioning swing brake	+
Special painting	+
Wide walkways and handrails	+
Extension of security system for access to the machine	+
Voltage other than 400 V	+
Frequency of 60 Hz	+

Hydraulics	
Electronic regulation by power limit	•
Operating mode selector with continuous regulation	•
Pressure accumulator for controlled lowering of attachments with	
the engine turned off	•
Shut-off valve between hydraulic tank and pumps	•
Minimum flow at high pressure	•
Filter with integrated fine filter area (5 µm)	•
Measuring points for hydraulic circuit pressure	•
Supplementary hydraulic circuits	+
Filling with bio-degradable oil	+
Filter for secondary circuit	+
Liebherr Tool Control	+

Operator's Cab	
Roof window and windshield in laminated glass	•
Panoramic tinted windows	•
Right-hand window without central mounting	•
Sliding window in door	•
Cab front roof	•
Windshield wipers and windshield wash	•
Emergency exit through rear window	•
Sun blind	•
Seat adjusted independently or in association with the console (6 adjustment positions)	•
Pocket storage space	•
Closed storage space	•
Coat hook	•
Floor mat	•
Interior lighting	•
Interior rear-view mirror	•
Cigar lighter and ashtray	•
Seat belt	•
Operating hours display, visible from the outside	•
Multi-function display	•
Automatic climate control with defrosting function	•
Radio pre-equipment	•
Radio unit	+
Electric cool box	+
Extra supply heating	+
Additional spotlights on cab roof (front/rear)	+
Wipers for front lower window	+
Wipers for roof window	+
Armored windshield (not movable)	+
Stone impact protection (FOPS)	+
Seat with pneumatic suspension, headrest and heating	+
Warning beacon	+
Extinguishers	+

Attachment	
Operating spotlights	•
Hydraulic lines for supply to clamshell/grapple in stick	•
Sealed pivots and bearings	•
Liebherr semi-automatic centralised lubrication	•
Safety device to prevent hose rupture (lifting cylinder) with regeneration	•
Safety device to prevent hose rupture (stick cylinder) with regeneration	•
Hydraulic connections for quick coupling system	•
Cylinders with end of run damper	•
Lifting hook	+
Liebherr range of clamshells/grapples	+
Liebherr automatic centralised lubrication	+
Special painting	+
Overload warning	+

RG-BK LFR/SP 11100624-web-10.19_enUS All illustrations and data may differ from standard equipment. Subject to change without notice. All indicated loads are based in accordance with ISO 9248.

• = Standard, + = Option

Options and/or special attachments, supplied by vendors other than Liebherr, are only to be installed with the knowledge and approval of Liebherr to retain warranty.

Liebherr USA, Co.